

12

**EUROPEAN PATENT APPLICATION**

21 Application number: 82105880.7

51 Int. Cl.<sup>3</sup>: **A 61 M 5/14**  
**F 04 B 43/08**

22 Date of filing: 01.07.82

30 Priority: 04.07.81 JP 104819/81

43 Date of publication of application:  
12.01.83 Bulletin 83/2

64 Designated Contracting States:  
DE FR GB NL

71 Applicant: Terumo Kabushiki Kaisha  
No. 44-1, Hatagaya 2-chome Shibuya-ku  
Tokyo(JP)

72 Inventor: Kobayashi, Susumu  
3110-13, Mannohara-Shinden  
Fujinomiya-shi Shizuoka-ken(JP)

72 Inventor: Shimojo, Yasuaki  
2-15, Sugita  
Fujinomiya-shi Shizuoka-ken(JP)

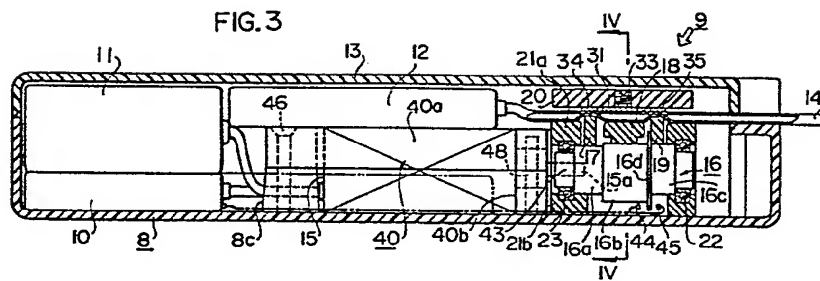
74 Representative: Patentanwälte Henkel, Pfenning,  
Feiler, Hänzle & Meinig  
Möhlstrasse 37  
D-8000 München 80(DE)

54 Medication infusion device.

57 A medication infusion device having a finger type pump unit (9) is disclosed. In said pump unit (9) plural fingers (17, 18, 19) are displaced in a predetermined sequence by plural cams (16) driven by drive means (15) such as a motor, so that a feeding tube (14) for liquid medication, placed between said fingers (17, 18, 19) and a cap (20), is squeezed by the fingers to infuse liquid medication into a human body. The fingers comprise at least three fingers (17, 18, 19) arranged side-by-side, with a central (18) and side fingers (17, 19) arranged on either sides of the central finger. The central (18) and side fingers (17, 19) are formed integrally with a support member (21a, b) and are carried at the same side ends by the support member (21,a,b) in cantilevered fashion. The side fingers (17, 19) have a valving function for squeezing the feeding tube (14) at substantially one point, and the central fingers (18) has a pumping function for squeezing the feeding tube (14) over a required length. Each finger (17, 18, 19) has its cantilevered end reduced in thickness for use as spring means.

./...

0069350



-1-

TITLE OF THE INVENTION

MEDICATION INFUSION DEVICE

BACKGROUND OF THE INVENTION

5 This invention relates to a medication infusion device having a finger type pump unit wherein three or more fingers are moved in a predetermined sequence and wherein a feeding tube for medication is placed between a cap and said fingers and squeezed by said fingers to infuse the medication into the human body.

10 An infusion device of the type described has been proposed for infusion of a small amount of medication such as insulin. For example, in the treatment of a diabetic patient, it is necessary that insulin be continuously and cyclically infused into the body of the patient. Since the insulin requirement of a patient is  
15 subject to substantial fluctuations caused by the meal cycle, sleep or energy consumption as when the patient walks, a small-sized portable insulin infusion device has been proposed in which prescribed infusion doses  
20 are preset for certain times so that cyclic insulin infusion may be made in accordance with the insulin requirements of the body that change with time. The

infusion device defined above may be applied to the proposed insulin infusion device.

5       The insulin infusion device has a memory in which the amount of liquid infused per unit time may be programmed on the basis of the presumed physical condition and behavior of the patient over a twenty-four hour period. The device also has a clock generator for generating clock for calling data from memory at predetermined time intervals, and a motor drive circuit for  
10       rotating a motor a certain number of revolutions conforming to the data called forth from the memory by the clock. The pump unit and the pump control unit may be enclosed in respective casings. The pump unit acts to dispense the liquid by squeezing or collapsing the  
15       feeding tube of a disposable insulin vessel and may operate for a required time interval such as one minute as instructed by the pump control unit for dispensing the required insulin dose programmed in the memory.

20       The infusion device of this kind may be applied not only to the infusion of insulin but also to any repeated and continued infusion treatment in which liquid medication is administered in equal or differing doses per time unit.

25       The prior-art pump does not lend itself to a reduction in size easily because of the large number of components and numerous assembly steps. Moreover, a small-sized pump exhibits diminished durability, while the amount of dispensed liquid cannot be adjusted minutely without considerable difficulties. Thus it is

not easy to obtain an infusion device by using a small sized version of the prior-art pump.

Referring now to Fig. 1 showing a prior-art finger type pump unit, C denotes a feeding tube, 1, 1...denote fingers, 2 denotes finger guides, 3, 3...denote cams, 4 denotes a cam shaft, 5, 5...denote coil springs, 6 denotes a cap and 7 a casing. Liquid may be dispensed by sequential actuation in the liquid feed direction of the fingers capable of squeezing the tube C. At least three fingers 1 are required in this case, but a larger number of fingers 1 are required to dispense the liquid smoothly. The number of cams 3 and coil springs 5 required is the same as that of the fingers 1. Thus a large number of components and manufacturing steps are required and space must be provided for housing and assembly of these components, thus making it difficult to reduce the size of the pump unit and infusion device. Furthermore, adjustment of the amount of liquid dispensed per revolution of the cam shaft of the finger-type pump unit is practically impossible due to structural limitation. Also, loss of electrical power due to friction between a multiplicity of fingers and finger guides cannot be neglected in view of the limited power supply of the portable type infusion device.

#### 25                    SUMMARY OF THE INVENTION

The present invention has been devised with the foregoing in view and has as its object to provide a medication infusion device having a finger-type pump unit which is small in size and light in weight and

5 durable in construction, and which has a markedly reduced number of components such as finger guides, and fewer manufacturing steps.

According to the present invention, the foregoing  
5 and other objects are attained by providing a medication infusion device of the type having a finger-type pump unit, the pump unit having a cap and three or more fingers displaceable towards the cap in a predetermined sequence by operation of cam means driven by rotary  
10 drive means, the fingers being operative to squeeze a feeding tube for infusion of liquid medication, the feeding tube being located between the cap and the fingers, wherein the improvement resides in that said three or more fingers comprise two side fingers placed  
15 in side-by-side relation with at least one inner or central finger, the side fingers having a valving function and being capable of squeezing the feeding tube at substantially one point and the central finger having a pumping function and being capable of squeezing the  
20 feeding tube over a required length, the fingers being carried by a support member on the same sides, and a plurality of cams each having a specific cam profile and being operatively associated with each finger for operating said finger, the cams being mounted coaxially in  
25 the sidewise direction of the fingers.

In short, the side fingers of the finger-type pump unit are reduced in width so as to have a valving function, the central finger is increased in width so as to have a pumping function, the fingers are supported

by a support member in cantilever fashion, and the cams are formed as one piece having a common axis.

It is a secondary object of the present invention to provide a medication infusion device which is small  
5 in size, reliable in pumping performance and adjustable in terms of dispensed dose and which features improved fabrication and assembly accuracy for the fingers, cams, support frame or motor base and which may be manufactured at reduced cost.

10 In accordance with the present invention, this secondary object may be attained by an improved medication infusion device in which the support member and the fingers of the finger-type pump unit are molded or machined integrally from a resilient plastic material, and the  
15 fingers are reduced in thickness in the direction of the cap and cams at the cantilevered ends and may thus be used as leaf spring portions, or by an alternative arrangement in which the support member and the fingers of the finger-type pump unit are molded or machined  
20 integrally from a crystalline plastic material such as polyacetal, polyethylene, polyamide or polypropyrene and the fingers are reduced in thickness at the cantilevered ends substantially along a line extending in the sidewise direction of the fingers and may thus be  
25 used as folding portions. The above secondary object may be attained by a still alternative arrangement in which the support member for mounting the fingers, the cap and the cams are formed as a support frame encircling the fingers in substantially the same plane as

the fingers, and in which the upper half frame portions of the support frame on both sides of the side fingers are provided with slits on surfaces thereof facing the cap, the slits being aligned in the sidewise direction of the fingers and accommodating the feeding tube in stable state. As a further alternative, a flexible gap control sheet or plate may be placed directly on the surface of the cap facing the central finger, while the sheet or plate may be secured to the cap at an end opposite to its abutment portion with the feeding tube, but not secured at the other end, so that the abutment portion may be urged from the cap by an adjustment screw threadedly mounted on the cap. In yet another arrangement, a mounting plate for mounting rotary means such as a motor may be formed integrally with a support frame, and the mounting plate may be provided with slits so as to render the mounting plate flexible relative to the support frame. Still alternatively, the cams may be formed as one piece having a common axis, with the end cam portions having a maximum radius less than the minimum radius of the axially central cam portion adjacent to the end cam portion.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a sectional view showing an essential part of the prior-art finger-type compact pump unit for infusion of liquid medication;

Figs. 2 to 15 illustrate a compact portable liquid medication infusion device having a finger-type compact pump unit for infusion of liquid medication according to



various embodiments of the present invention, in which Fig. 2 is a perspective view of the overall device with a cover case removed to show the internal structure;

5        Fig. 3 is a longitudinal section of the casing;

      Fig. 4 is a sectional view taken along line IV-IV of Fig. 3.

      Fig. 5 is a sectional view showing the support frame divided or split into upper and lower half sections;

10       Fig. 6 is a plan view of the upper half frame section;

      Figs. 7, 8 and 9 are sectional views taken along lines VII-VII, VIII-VIII and IX-IX of Fig. 6.

15       Fig. 10 is a bottom view of the lower support frame section.

      Figs. 11, 12 and 13 are sectional views taken along lines XI-XI, XII-XII and XIII-XIII of Fig. 9;

      Figs. 14 and 15 show different sequential steps in finger operation for describing the peristaltic finger movement of three fingers;

20       Fig. 16 shows modified sequential steps in the finger operation of five fingers; and

      Fig. 17 is a sectional view showing the fingers carried by the support frame at a folding zone of markedly reduced thickness according to a modification of the present invention.

#### DESCRIPTION OF THE PREFERRED EMBODIMENT

25       Figs. 2,3 and 4 show a small-sized portable

medication infusion device suitably employed as an insulin injection device. The device includes a casing 8 enclosing a pump unit 9, a pump control unit 10, a battery 11 and a disposable medication bag 12, and may be hermetically sealed by a cover 13. The device is so constructed that, upon activation of a switch (not shown) to turn on the battery 11, different commands stored in memory are sent to the pump control unit 10 at predetermined time intervals so that the pump 9 operates to squeeze or collapse a feeding tube 14 repeatedly to dispense the medication from the medication bag into a catheter (not shown) inserted into the human body.

The present invention is directed to a medication infusion device having the pump unit 9 controlled by any of a variety of control means including on/off switching devices for the power source, or automatic control means aided by microcomputers.

Referring now to the pump unit 9, the unit 9 preferably is contained in a casing along with the pump control unit 10, but these components may also be contained in separate vessels. The pump unit 9 need not be constructed to enclose the disposable medication bag 12, it being only necessary that the feeding tube 14 be sandwiched and collapsed or squeezed to effect infusion of the liquid medication.

The pump unit 9 must have rotary drive means 15 such as a motor. An arrangement will suffice in which the feeding tube 14 of the medication bag 12 is placed

between a cap 20 and fingers that are peristaltically moved by operation of a cam 16 driven in turn by the rotary drive means 15. The feeding tube 14 is squeezed by the fingers to effect liquid infusion. The three  
5 fingers 17, 18, 19 are placed side-by-side and the side fingers 17, 19 are of lesser width than the central finger, so that the feeding tube 14 may be collapsed substantially by point engagement to reduce the force required to completely collapse the tube and, hence, to  
10 lighten the burden of the drive system. The inner or central finger 18 is of larger width so as to have a pumping capability to collapse the tube 14 over a required length, in order to afford an effective peristaltic liquid feeding function with the use of a minimum number of fingers so as to reduce the number of  
15 components and manufacturing steps. The fingers 17, 18, 19 are surrounded by a box-shaped support frame 21 on which the fingers 17, 18, 19, the cap 20 and the cam 16 are mounted. As shown in Figs. 5 to 13, the support  
20 frame 21 is divided into upper frame sections 21a facing the fingers 21 and lower frame sections 21b facing the lower surface of a cam 16, and is adapted to hold the cam 16 on either side by bearings 22, 23. These bearings are used to prevent power loss in the  
25 drive system. The cam 16 is formed as one piece with a common axis. The cam 16 has end cam portions 16a, 16c of maximum radii which are smaller than the minimum radius of the axially central cam portion 16b, as shown in Fig. 3. With such a cam profile, the cam can be

extracted from the mold in the axial direction when molded as one piece to reduce assembly error, so that loss of motive power due to friction with the fingers caused by burrs or like irregularities on the cam surface may be prevented. As shown in Figs. 6, 7 and 8, the upper frame sections 21a are formed integrally with fingers 17, 18, 19, and the cantilevered end portions of the fingers 17, 18, 19 are reduced in thickness in the direction of the cap and cam and are arranged as plate spring portions 24. The purpose of such structure is to enhance machining and assembly precision through integral molding and to free the fingers for the purpose of reducing power loss caused by friction with finger guides. Longitudinally extending slits 25, 26 facing the cap 20 are provided in the faces of the frame portion adjacent to the fingers 17, 19, while a slit 27 is provided in the upper surface of the casing 8 facing the pump unit 9. The purpose of such structure is to stabilize the disposable medication bag 12 by being linearly positioned in the slits 25, 26, 27. As shown in Figs. 2 and 4, the cap 20 is pivotally mounted by a pin shaft 28 to one side of the support frame section 21a. The cap has a screw 29 which may be engaged with or disengaged from a tapped hole 30 in the frame portion 21a towards the finger root for opening or closing the cap. A flexible metal or plasticsheet 31 is mounted on the surface of the cap 20 facing the fingers, so as to be intimately contactable with the central finger 18, and is secured to cap

20 with a screw 32 or an adhesive at an end portion of the sheet 31 free from contact with the feeding tube 14. An adjustment screw 33 operable from the cap side of the sheet 31 is threadedly mounted through sheet 31 at the position contactable with feeding tube 14. The purpose of such structure is to adjust the gap by adjustment of the screw 33 and, hence, to adjust the extent to which the feeding tube 14 is squeezed, thereby regulating the flow of liquid medication. The preferred degree of adjustment is such as will not completely collapse the feeding tube 14, in order to provide smooth and durable restoration of the tube 14. Rubber segments 34, 35 are mounted on the same surface of the cap 20 and at positions registering with the side fingers 17, 19 and abutable on the feeding tube 14, in order to provide smooth and durable tube restoration and to prevent the fracture of the feeding tube 14 if the feeding tube is crushed completely by the side fingers 17, 19 over a number of times. The minimum gap between the rubber segments and the side fingers is selected to be considerably less than twice the standard tube thickness to allow for compression of the rubber segments to a corresponding amount so that the tube can be squeezed fully in spite of fluctuations in tube thickness. The lesser the tube thickness, the lesser the amount of compression of the rubber plate. The cam 16 is formed integrally of end cam portions 16a, 16c slidably engaged with side fingers 17, 19, central cam portion 16b slidably engaged with central

finger 18 and a sensing plate 16d having equiangular peripheral slits for sensing the number of motor revolutions. Adopting such an integral molding operation is useful in reducing the number of components and manufacturing steps and in increasing productivity and assembly accuracy. Cam portions 16a, 16b, 16c have different cam profiles of the desired shape, e.g. eccentric circles. Since the cam portion 16b has a minimum radius which is more than the maximum radius of the cam portions 16a, 16c, it is possible to extract the metallic mold axially of the cam so that the cam can be molded integrally without forming burrs on the cam surface, so that there little loss of driving power. The correlation of these cam profiles are selected so that the fingers 17 to 19 may be peristaltically displaced as shown in Fig. 14 or 15 for the tube squeezing process. The cam 16, fingers 17, 18, 19 and the support frame 21 are molded from highly wear-resistant plastic materials such as polyacetal, polyamid, polyethylene, polypropylene or fluorine resin, in order to prevent wear due to sliding contact between the cam 16 and the fingers 17, 18, 19 and to assure a long-lasting pumping function. The fingers 17, 18, 19 are placed side-by-side in order to minimize the pump unit size and to assure an efficient pumping function by eliminating gaps which are excessively wide. Each leaf spring portion 24 of the thin-walled finger root has a rectangular cross-section. The lower frame portion 21b has finger guides 36, 37, 38, 39 adapted to

enter the gaps on both sides and between the fingers 17, 18, 19 in order to prevent the fingers 17, 18, 19 from interfering with each other due to flexure of the fingers caused by the cam portions 16a, 16b, 16c.

5       The finger guides of the present invention are not ordinarily in contact with the fingers, unlike the guides used in the conventional device, and may be used advantageously with a battery-driven injection device because no loss of driving power results from frictional  
10       contact with the guide during the finger operation.

      The rotary drive means 15 is a miniature coreless motor fitted with a reduction gear and clamped in position by an upper mounting plate 40a and a lower mounting plate 40b to facilitate the assembly operation.  
15       The upper mounting plate 40a is formed integrally with the upper frame sections 21a while the lower mounting plate 40b is formed integrally with the lower frame sections 21b. The purpose of such integral molding is to reduce the number of components, to enable the  
20       components to be manufactured with great accuracy and uniformity and to maintain assembly precision. Elongate slits 41, 42 are provided respectively in the connecting portion between the plate 40a and frame sections 21a and in the connecting portion between the  
25       plate 40a and frame sections 21b for absorbing looseness or mounting error between the motor 15 and mounting plates 40a, 40b, and for assuring smooth motor operation. The coreless motor 15 has an output shaft 15a which intrudes into an axial bore in the cam 16 and

is conneted thereto by a pin 43. A light emitter 44 and a light receiver 45 are mounted on both sides of and in opposition to the peripheral slits in the sensing plate 16d of the cam 16 for supplying the pump control unit 10 with feedback signals indicative of the number of revolutions of the cam 16.

In mounting the pump unit 9 in the casing 8, the cam 16 is fit on the lower frame sections 21b along with the bearings 22, 23 disposed on either side of the cam 16. With the neck of the output shaft 15a of the motor 15 placed on the lower mounting plate 40b, the output shaft 15a is inserted into the axial bore 16e of the cam 16, and the pin 43 is driven in place for connecting the cam 16 to the motor 15. Then, the upper frame sections 21a are placed on the lower frame sections 21b and connected thereto by a screw 47. The upper mounting plate 40a is secured in place by a screw 48. The support frame 21 is placed on base blocks 8a, 8b provided on the bottom surface of the casing 8 and is secured thereto by a screw 46. The cap 20 with built-in gap adjustment sheet 31, adjustment screw 33, screw 29 and rubber segments 34, 35 is pivotally mounted by pin shaft 28 on the upper frame portion 21a. According to the present invention, adjustment of the cam 16 and fingers 17, 18, 19 is unnecessary.

The operation of the pump unit 9 will now be described in connection with the medication infusion device of the present invention. In using the device,



-15-

a disposable bag 12 is placed in the casing, the cap 20 is opened, the feeding tube 14 is layed in the slits 25, 26, 27 and on the fingers 17, 18, 19, and the cover casing 13 is closed. Then, as the power souce is

5 turned on, control unit 10 is driven into operation by power supplied by the battery. The control unit 10 has a memory, a clock for calling data from the memory and a motor driving circuit designed to rotate the motor a certain number of revolutions commensurate with the

10 data obtained from the memory. The clock is active at all times and calls the specified memory locations after the lapse of a predetermined unit time such as one minute. The memory stores a program defining the

15 infusion dose per minute determined beforehand and based upon the patient's meal time, ambulation and sleep or rest periods. Thus the memory issues the specified signal called by the clock. The motor drive circuit converts the signal into a form indicative of motor revolution and delivers the converted signal at

20 one-minute intervals for driving the motor 15 of the pump unit 9 accordingly. In the present embodiment, the memory locations addressed are changed at intervals of 15 minutes. The pump unit 9 then operates to

25 squeeze the tube 14 repeatedly to dispense the medication in the bag 12 into the catheter inserted into the patient's body.

In operation of the pump unit 9, when the motor 15 is driven into rotation, the cam 16 is rotated very slowly by operation of the reduction gear so that the

fingers 17, 18, 19 are peristaltically displaced by the cam portions 16a, 16b, 16c, as shown in Fig. 14 or 15 to repeatedly squeeze the feeding tube 14 between them and the cap 20. Thus, upon each squeezing action of  
5 the central finger 18, liquid medication is fed into the catheter in an amount corresponding to the squeezed tube volume.

The medication infusion device of the present invention having the finger-type pump unit is not limited  
10 to the above embodiment of the invention, but may be modified in a number of ways. Specifically, the finger-type pump unit to be employed in the present invention may be subjected to the following modifications:

(a) The rotary drive means 15 is not limited to an  
15 electrical motor but may comprise other drive means such as a hand-wound clock. When the pump unit 9 is used for infusion of insulin, the use of an electric motor calls for the installation of speed reducing means because of the extremely small infusion doses  
20 involved.

(b) More than one central finger 18 can be used. The central finger 18 may have any specific width depending on the amount of liquid dispensed and the rotational speed as well as the number of revolutions  
25 of the motor 15. Rather than having a single central finger of a large width, however, the finger may be divided into two or three portions, and the number of cam discs on the cam 15 may be increased correspondingly for peristaltic operation of the fingers.

(c) The cap 20 need not be designed to open pivotally as in the manner of a door, but may be fastened at four locations by means of screws.

5 (d) Two or more central fingers 18 may be provided instead of one. In such case, the number of cam portions must be increased correspondingly. In using, for instance, five fingers, the fingers must be moved by a sequence as shown in the finger process diagram of Fig. 16 by suitable selection of the operative relation between the fingers and the cam portions.

(e) The slits 25, 26 for accommodating the feeding tube 14 stably in the support frame 21 are not always necessary. For example, in the embodiment shown in Fig. 2, these slits 25, 26 may be omitted when the slit 15 27 in the casing 8 is sufficient to hold the tube 14 in stable fashion. Alternatively, suitable engaging means may be provided in the casing 8 separately from the support frame 21, or on both sides of the casing when only the pump unit 9 is contained in the casing.

20 (f) The fingers and the support frame need not be molded but may be machined into a unitary body.

(g) The mounting plate 40 for the motor may be provided separately from the support frame 21.

25 (h) The sensing plate 16d may be separately provided and assembled on the cam 16.

(i) The fingers and the support means may be integrally molded or machined from crystalline plastic material such as polyacetal, polyethylene, polypropylene or polyamid, and the cantilevered end parts of the

fingers may be folding parts 24a with the smallest possible thickness in the direction of the cap end cam. In this case, the camming operation results in finger movement about the folding parts as a center so that  
5 there is less driving power loss than when the plate spring portions are used. Also; the crystalline plastic material is durable and highly resistant to torsion and increases in strength with continued use because stress application in a constant direction results  
10 in an orderly rearrangement of the high polymer crystal lattice.

From the foregoing it is seen that the infusion device of the present invention comprises a finger-type pump unit in which a feeding tube is sandwiched  
15 between three or more fingers and the cap and squeezed thereby to dispense the medication, wherein both side fingers of lesser width and one or two or more inner or central fingers of greater width are supported by plate spring portions in cantilevered fashion so that the  
20 fingers are peristaltically displaced by a cam formed as a unitary body with a common axis. Thus the number of components and manufacturing steps may be markedly reduced over the prior-art infusion device having the conventional pump unit. Moreover, the finger  
25 guides in the pump unit may be omitted to improve durability and cut power consumption by eliminating frictionally engaging parts.

According to a modification, when the support frame is divided into upper and lower frame sections encircl-

ing the fingers, cam assembly operation can be facilitated considerably. When the fingers and the support frame are molded integrally and the finger roots are reduced in thickness so as to be used as plate spring portions, the number of components in the device can be minimized and the dimensional and assembly precision improved to offset the higher costs entailed by metallic molds. If the fingers are oscillable by pins or connected by metallic plates to the support frame, then the metallic molds for the fingers and the frame can be simplified. Adjustment of the dispensed liquid dose is facilitated when the gap control sheet is affixed to the inner surface of the cap and flexed by the screw to provide an adjustable gap between it and the central finger. Finally, when mounting plates for rotary drive means such as motors are formed integrally with the support frame and the connecting portions are formed with slits, the number of components can be minimized with a facilitated assembly operation.

Thus it is seen that merely adopting a small size version of the conventional pump unit as in the prior art increases the number of components and gives rise to accumulated fitting and assembly errors that may affect the precision of the pump structure and, hence of the infusion device containing the pump. In accordance with the present invention, however, pump fitting and assembly errors can be eliminated and the relative error ratio accompanying the reduction in size can be reduced to assure the desired pumping accuracy. The

infusion device therefore exhibits improved infusion efficiency. In addition, the infusion device is durable because frictional pump components are eliminated.

5 Owing to reduced power consumption, moreover, the battery lasts longer. This is an extremely important feature which makes the infusion device sufficiently portable.

10 As many apparently widely different embodiments of the present invention may be made without departing from the spirit and scope thereof, it is to be understood that the invention is not limited to the specific embodiments thereof except as defined in the appended claims.

15

20

25

-I-

WHAT IS CLAIMED IS

1. In a device for infusion of liquid medication having a finger-type pump unit, said pump unit having a cap and three or more fingers displaceable towards said cap in a predetermined sequence by operation of cam means driven by rotary drive means, said fingers being operative to squeeze a feeding tube for infusion of medication, said feeding tube being placed between said cap and said fingers, and improvement wherein said three or more fingers comprise two side fingers placed in side-by-side relation with at least one inner or central fingers, said side fingers having a valving function and being capable of squeezing said feeding tube at substantially one point and said central finger having a pumping function and being capable of squeezing said feeding tube over a required length, said fingers being carried on the same side ends by a support member in cantilevered fashion, and a plurality of cams each having a specific cam profile and operatively associated with each said finger for operating said finger, said cams being mounted coaxially in the sidewise direction of said fingers.

2. The device according to claim 1 wherein a support member for mounting said fingers, said cap and said cams is formed as a support frame encircling said fingers in substantially the same plane as said fingers.

3. The device according to claim 1 wherein a flexible control sheet is placed directly on the surface of said cap facing said central finger, said sheet is secured

to said cap at one end thereof opposite to a portion of said cap that abuts against said feeding tube, which sheet is not secured at the other end, so that said abutment portion may be urged in the direction of said feeding tube.

4. The device according to claim 3 wherein means for urging the sheet in the direction of the feeding tube is a screw pressing said sheet from said cap.
5. The device according to claim 2 wherein each said finger has a plate spring portion at the cantilevered end thereof, said plate spring portion having a reduced thickness in the direction of said cap and the cam.
6. The device as claimed in claim 2 wherein said fingers are made of crystalline plastic material.
7. The device according to the claim 6 wherein said crystalline plastic material is polyacetal.
8. The device according to claim 2 wherein the cantilevered end portions of said fingers are reduced in thickness in the direction of the cap and the cam substantially along a line extending in the sidewise direction of said fingers.
9. The device according to claim 8 wherein said fingers are made of crystalline plastic material.
10. The device according to claim 8 wherein said crystalline plastic material is polyacetal.
11. The device according to claim 2 wherein mounting plate means for mounting the rotary drive means are formed integrally with the support frame, said mounting plate means having slits to afford said support frame



-III-

with flexibility relative to said mounting plate means.

12. The device according to claim 2 wherein upper half frame sections of said support frame on both sides of said side fingers have slits on surfaces facing said cover, said slits being aligned in the sidewise direction of the fingers and accommodating said feeding tube in a stable state.

13. The device according to claim 2 or 9 wherein said cams are formed as a unitary body having a common axis, with the end cams having a maximum radius smaller than the minimum radius of the axially central portion adjacent to said end cams.

15

20

25

1/8

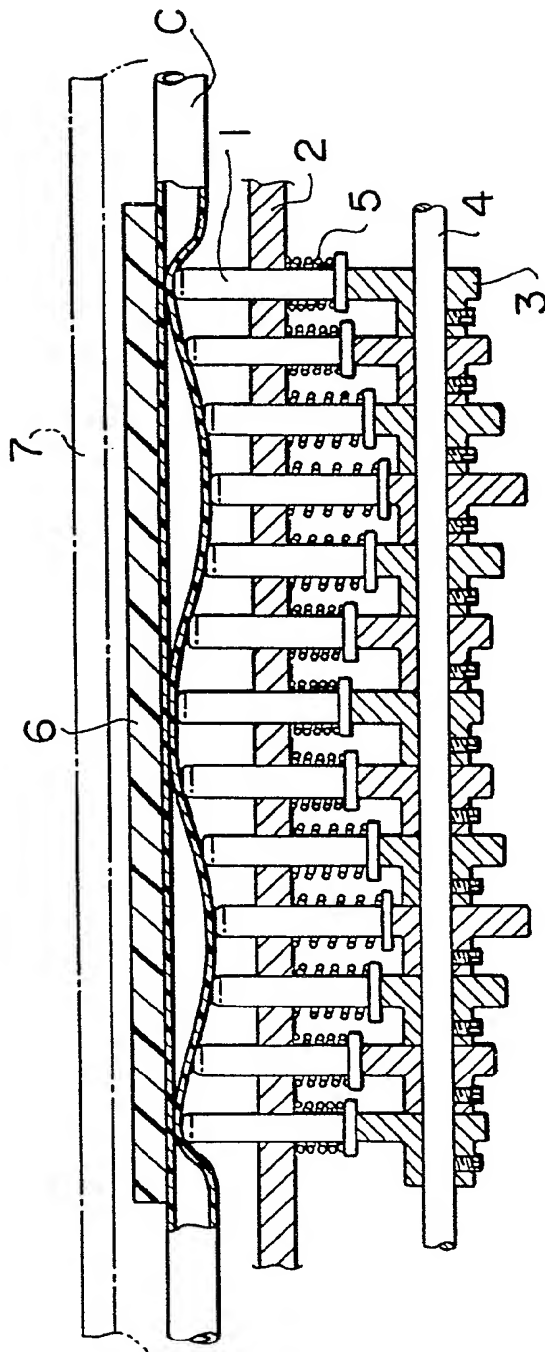
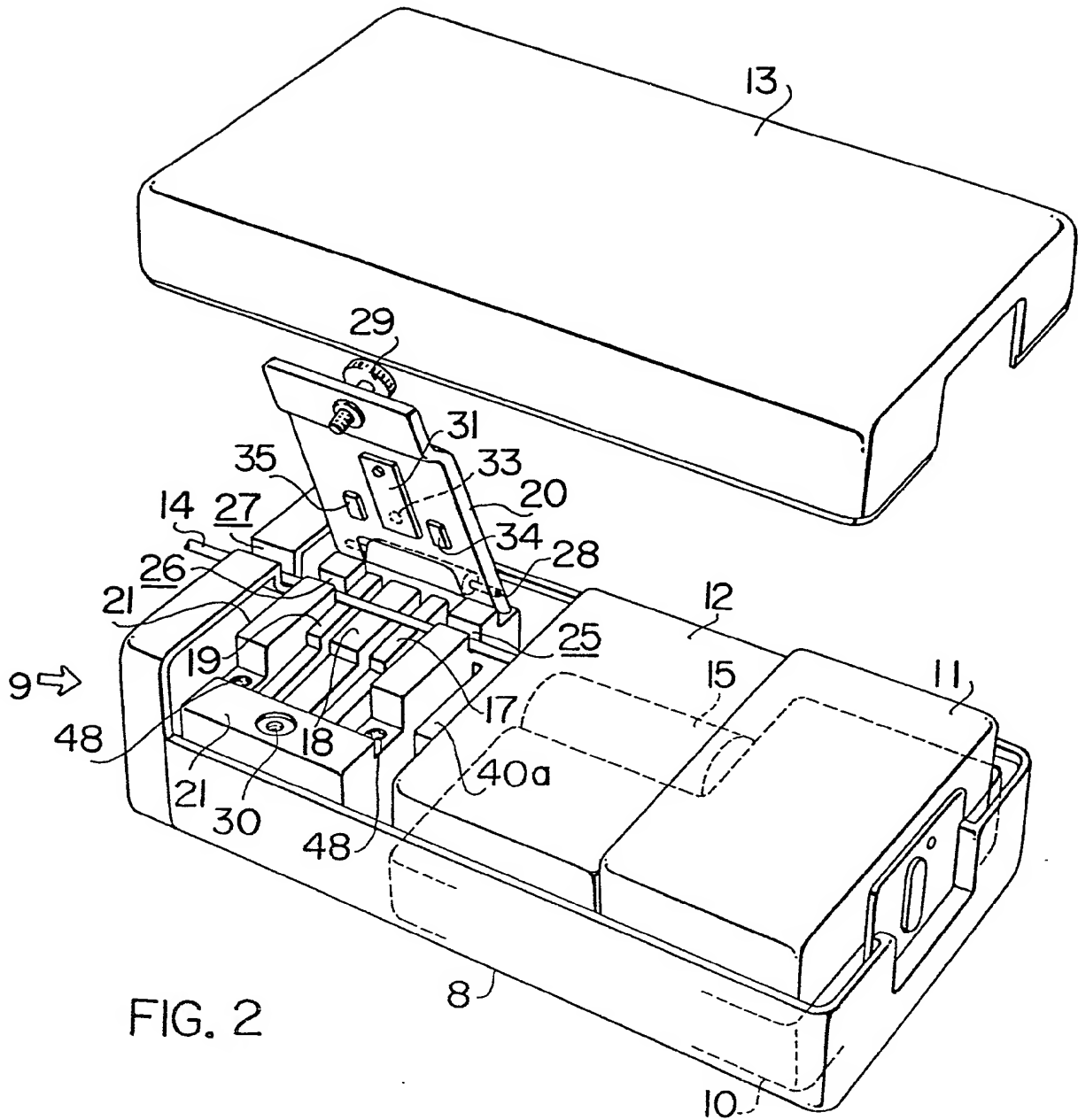
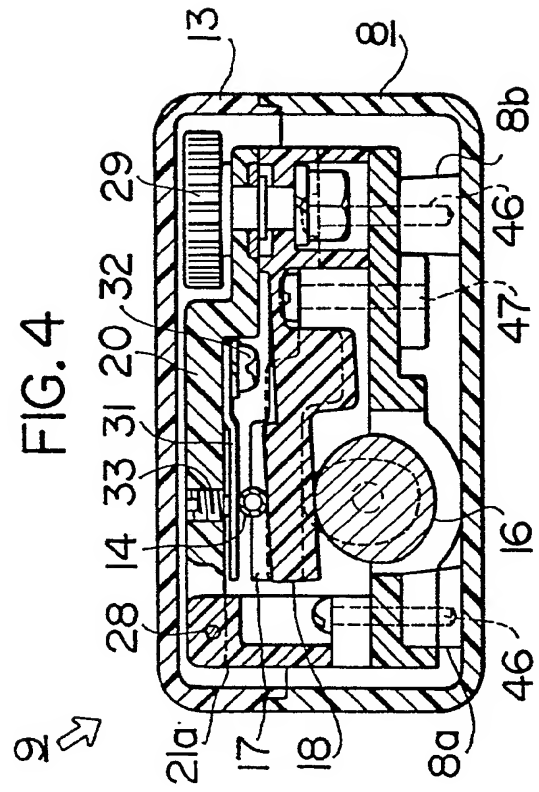
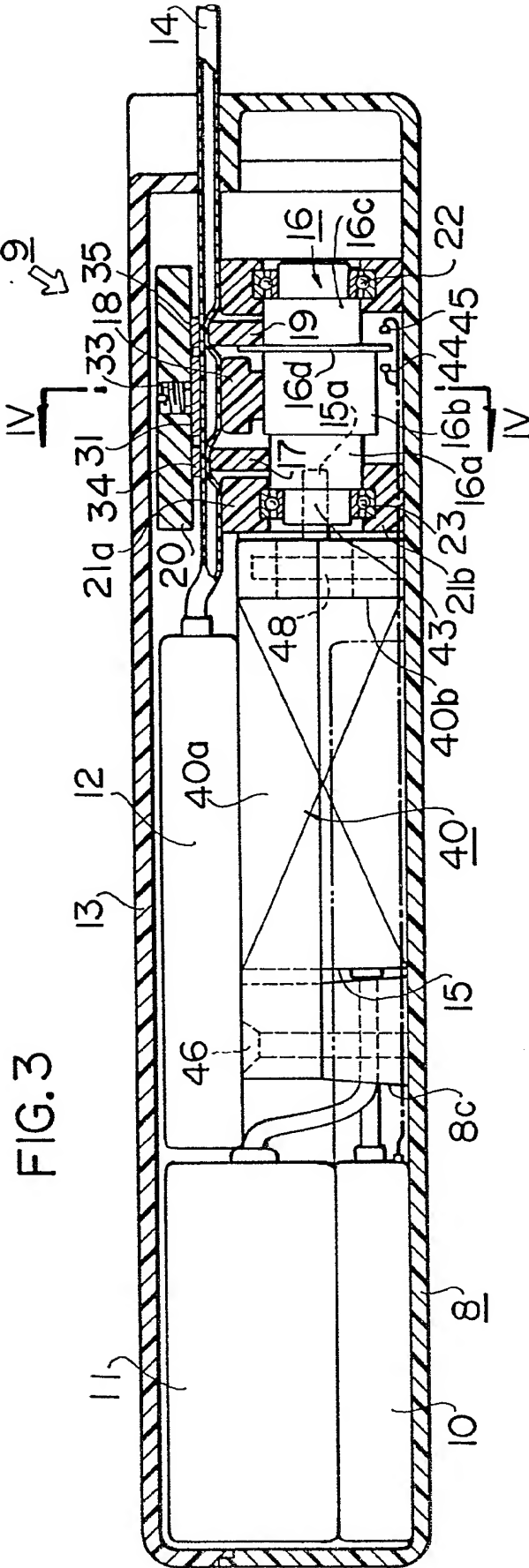
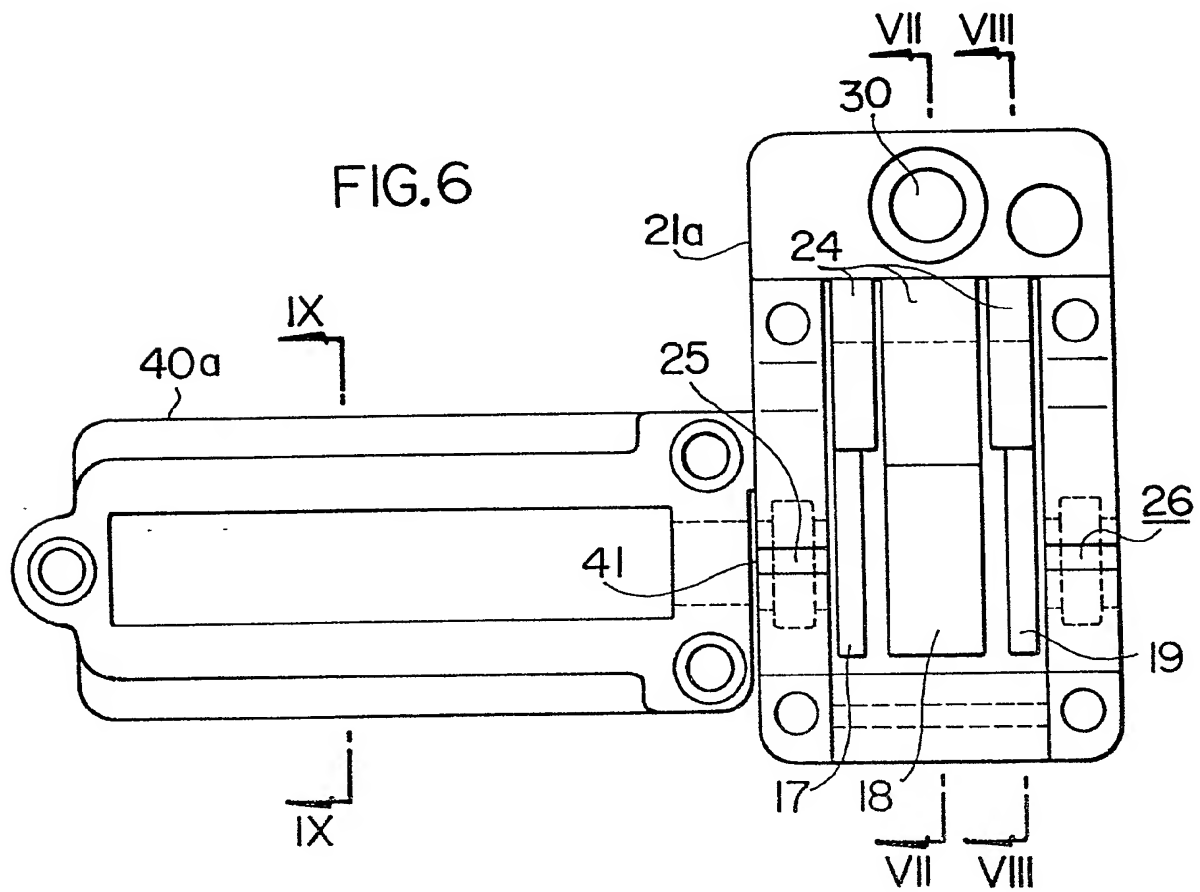


FIG. 1

218







5/8

FIG. 7

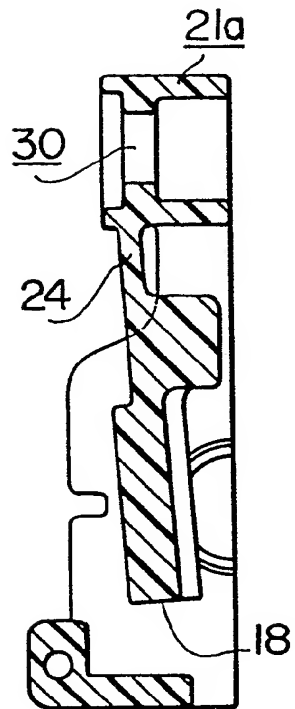


FIG. 8

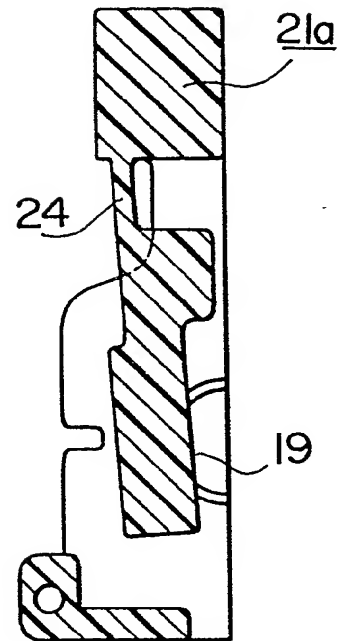
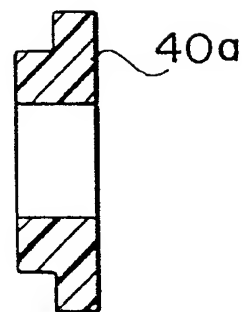


FIG. 9



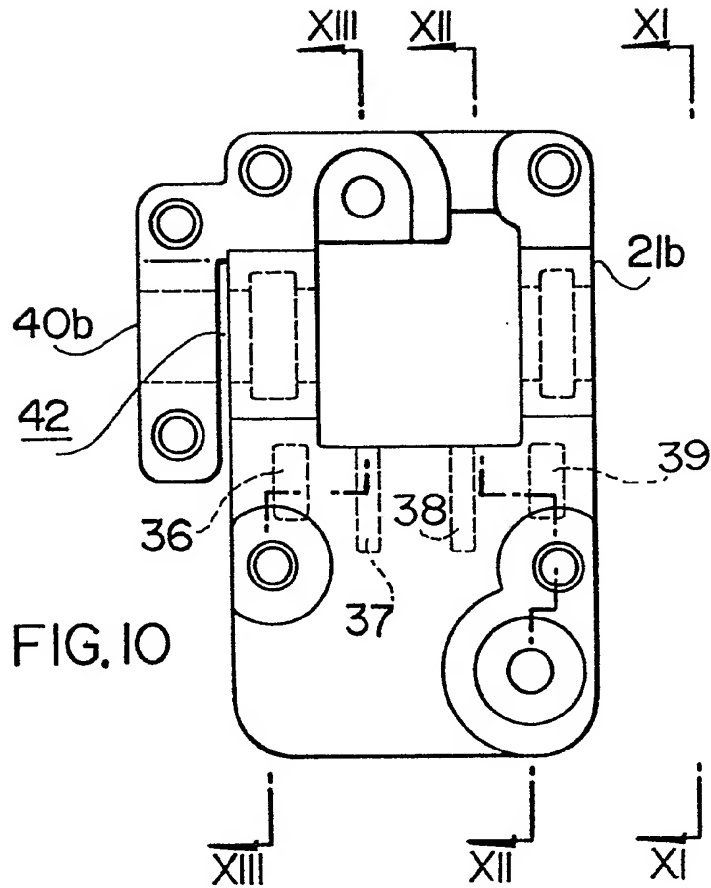


FIG. 11

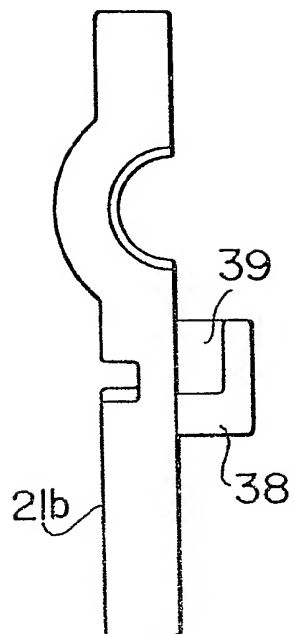


FIG. 12

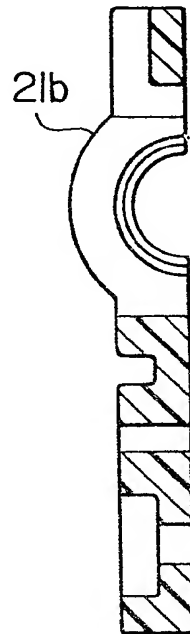
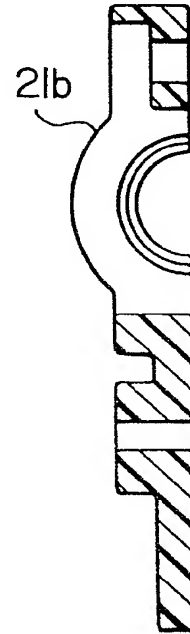


FIG. 13



218

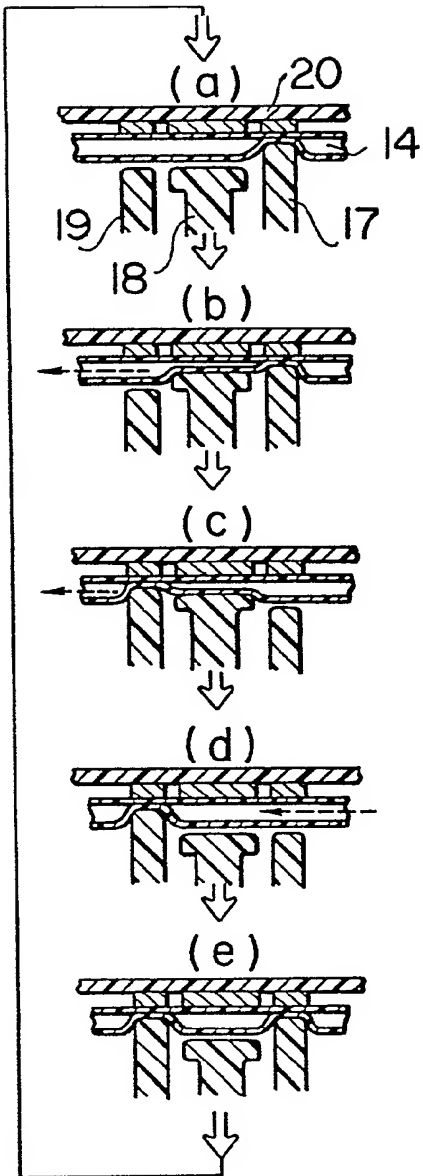


FIG. 14

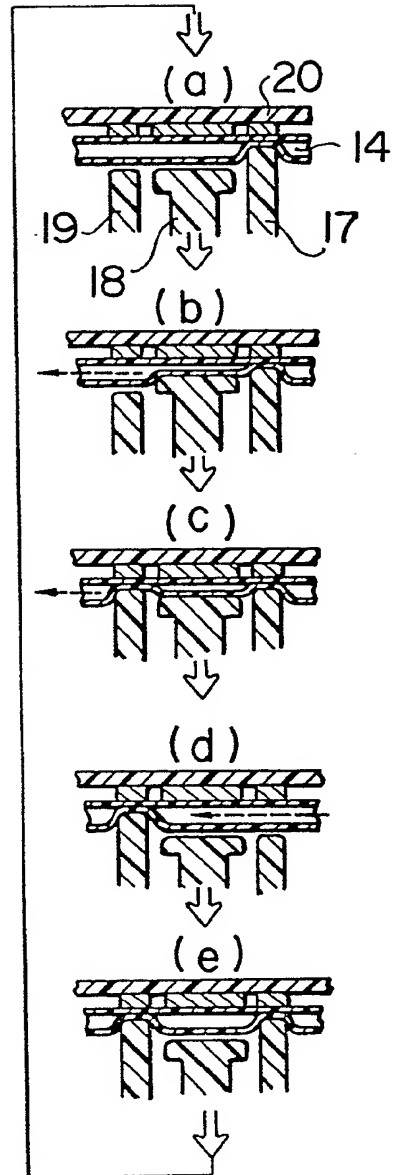


FIG. 15



FIG. 16

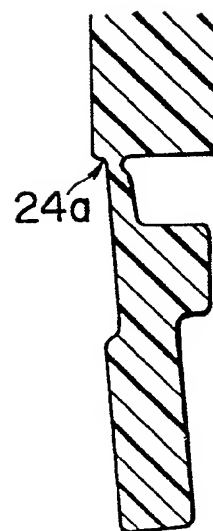
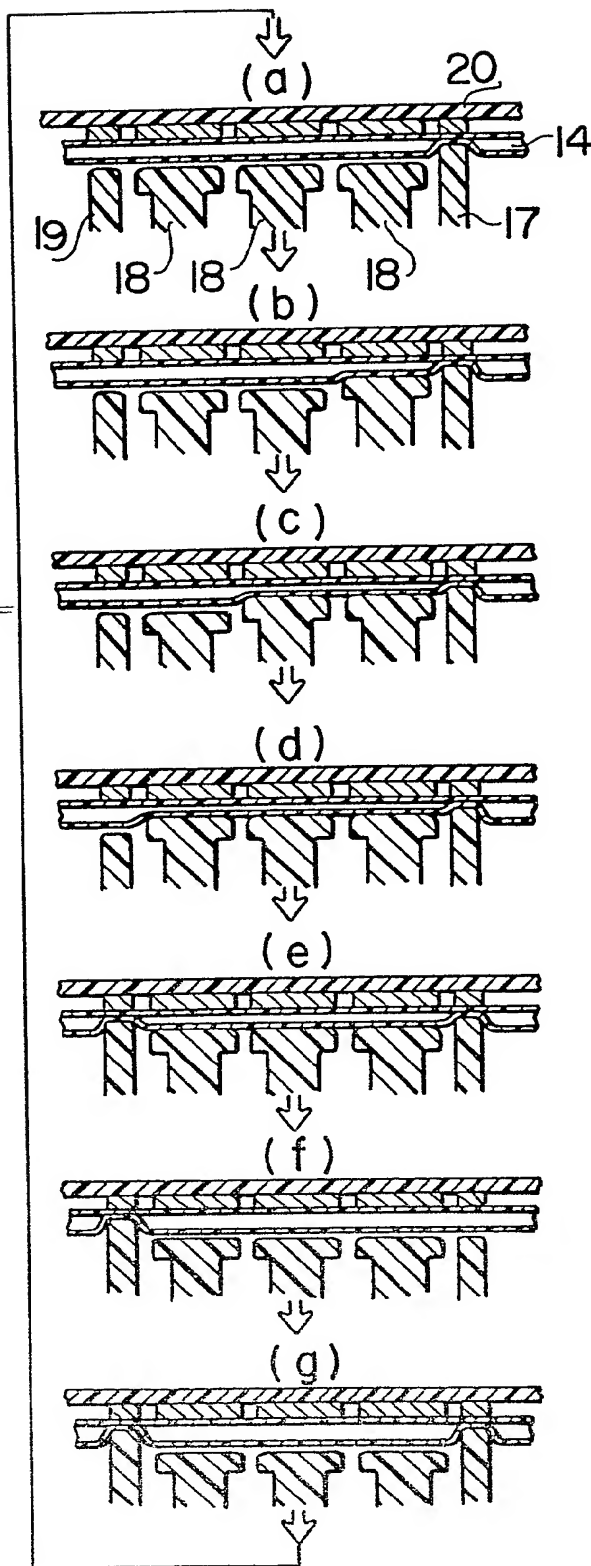


FIG. 17



DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
X	GB - A - 2 000 833 (ANDROS INC.) * Fig. 1-4; page 2, line 25 - page 3, line 57 * --	1	A 61 M 5/14 F 04 B 43/08
A	US - A - 4 236 880 (ARCHIBALD) * Fig. 1-7,20; column 3, line 65 - column 10, line 41; column 14, line 22 - column 16, line 21 * --	1,2,12 13	
A	US - A - 4 273 121 (JASSAWALLA) * Fig. 1,3,4; column 3, lines 20 - 49 column 4, line 60 - column 6; line 9 * --	1	TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
A	GB - A - 2 016 608 (J.L.B. GON- ZALES) * Totality * ----	1	A 61 M 1/00 A 61 M 5/00 F 04 B 43/00
			CATEGORY OF CITED DOCUMENTS
			X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons
X	The present search report has been drawn up for all claims		&: member of the same patent family, corresponding document
Place of search VIENNA		Date of completion of the search 30-09-1982	Examiner LUDWIG